

DuploCOLL® 3605.2

Art. No. 11 00 24

Double-sided adhesive tape used as spacer tape for the manufacture of membrane switches

Product construction			
	Name	Colour	Thickness [mm]
Liner	Polyethylene paper	white	approx. 0,13
Adhesive covered side	Pure acrylic		
Carrier	Polyester film	transparent	approx. 0,11
Adhesive open side	Pure acrylic		
2nd Liner (in sheets)	Polyethylene paper	white with product data imprint	approx. 0,13
		Total thickness:	approx. 0,37

Product advantages

- Appropriate initial adhesion (tack), repositionable at short term
- High final strength
- Maximum ageing and UV-resistance
- Resistance against weathering
- The adhesive has good to excellent resistance to oil, grease, cooling lubricants, acids, alkaline solutions, disinfectant, fuel and many other chemicals. (According to FINAT FTM 17)
- Excellent flatness and dimensional stability
- Good die-cutting properties
- Easily removable protective liner
- Non-slip liner
- Easy identification because of product marking

Main application fields

- Spacer tape for the manufacture of membrane switches
- Bonding of overlay films
- Fixing of membrane switches on supporting plates
- Mounting of face plates, scales, nameplates and signs

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Product features		Applicability on	
Initial adhesion	● ○ ○	Foam	○ ○ ○
Final adhesion	● ● ●	Rubber	● ○ ○
Dimensional stability	● ● ●	Fabric	● ○ ○
Adhesion on even surfaces	● ● ●	Glass/Ceramics	● ○ ○
Adhesion on rough surfaces	● ○ ○	Wood	● ● ○
Ageing resistance	● ● ●	High energy plastics: PVC, PC, ABS,...	● ● ●
Weathering resistance	● ● ●	Low energy plastics: PE, PP,...	○ ○ ○
Chemical resistance	● ● ●	Metal	● ● ●
Resistance to plasticizers	● ● ○	Paper/Cardboard	● ● ○
● ● ● very suitable ● ● ○ suitable ● ○ ○ suitable with reductions		○ ○ ○ not suitable	

Specific technical data*

Temperature range

-40 °C to +150 °C**

Certified and recognized according to UL 969 

* Specific test results, statistically not approved.

** Reached temperature in a rising heat test according to the internal test method PM-211 following DIN EN 1943 at 0,5 kg strength, beginning at 30 °C, increasing of temperature every 30 minutes by 10 °C.

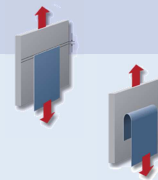
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Technical Data

Shear strength	on steel according to DIN EN 1943, edition 1996, at +23 °C +/- 2°C	40 N/625 mm ²
Peel strength	on steel according to DIN EN 1939, edition 1996, at +23 °C +/- 2°C	14 N/25 mm



Application

Recommended application temperature 18 °C to 35 °C

Application guidelines www.lohmann-tapes.com

Storage

Adhesive tapes should be stored at room temperature and normal humidity (50-70 %).
The storage stability is two years after delivery.

Product presentation

Converted product	Sheets
Width [mm]	1000
Length [m]	0,7
Max. log width: 1220 mm	Other dimensions, die-cuts and sheets on request.

For mechanical mounting of this adhesive tape we also offer a wide range of application devices.

IMPORTANT NOTE

The physical characteristics contained in this data sheet represent typical or average values. All application related statements, information and recommendations herein are given to the best of our knowledge and practical experience. Many factors beyond our control and uniquely within buyer's knowledge and control can affect the use and performance of our tape in a particular application. EXCEPT AS EXPRESSIVELY AGREED IN WRITING WE DO NOT TAKE OVER ANY WARRANTY OR LIABILITY FOR THE SUITABILITY OR USABILITY OF OUR TAPES FOR CERTAIN PURPOSES AND APPLICATIONS RESULTING FROM BUYER'S SPECIAL USAGE OF THE TAPES. EXCEPT WHERE PROVIDED BY MANDATORY LEGAL PROVISIONS, WE WILL NOT BE LIABLE FOR ANY DIRECT OR INDIRECT MATERIAL OR IMMATERIAL LOSSES OR DAMAGES ARISING FROM THE USAGE OR APPLICATION OF OUR TAPES. Solely the buyer is responsible for determining the suitability of the specific tape for its use in connection with his method of application. Please consult our Technical Applications Department for specific advice.

Date of issue: October 2016

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